



*SDMEC SOUND METALS & MACHINERY INC.*

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## SMI-Series universal turret NC Milling Machine



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29F, NEW WORLD MANSION, 9, FUZHOUNAN ROAD, QINGDAO, CHINA. POSTAL-CODE: 266071

Tel: 0086-532-85712555      Fax: 0086-532-85724659



Item/Model		Unit	XK6323A	XK6323B	XK6325	XK6325A	XK6325B	XK6325C	XK6325D	XK6330	XK6330A	
table size		mm	230 x 1067		254 x 1270					305 x 1370		
			230 x 1246		254 x 1370					305 x 1500		
T slots			3 x 16									
table loading		Kg	200		280					350		
X axis (table Longitudinal move)travel		mm	550		750					800		
			740		850					900		
Y axis (table cross Move)travel		mm	300		400	380	380	400	400	360	360	
Z axis(Quill move) travel		mm	127									
X/Y/Z axis rapid feed		mm/min	5000									
X/Y/Z axis servo motor		Kw	1									
Knee vertical travel		mm	380		400					410		
Ram travel		mm	315		465					500		
distance from spindle to table		mm	0-380		0-400					0-410		
Milling head	Spindle speed	Standard: 16 steps	rpm	50HZ:60-4500/60HZ:80-5440								
		Optional: Variable		65-4200					60-3750			
	Spindle table			Standard:R8 / Optional:ISO40								ISO40
	Motor power		HP	3HP								5HP
	Head rotating	Swiveling		90°	90°	90°	90°	90°	90°	90°	90°	90°
Tilting			45°	45°	45°	45°	45°	-	45°	45°	-	
CNC			(KND/HD500/GSK)									

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Package size	cm	165 x 190 x 200	190 x 200 x 223		200 x 200 x 225
G.W.	Kg	1200	1500	1700	1900

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