



SDMEC SOUND METALS & MACHINERY INC.

SMI-Series universal turret NC Milling Machine



29F, NEW WORLD MANSION, 9, FUZHOUNAN ROAD, QINGDAO, CHINA. POSTAL-CODE: 266071

Tel: 0086-532-85712555 Fax: 0086-532-85724659



Item/Model		Unit	XK6323A	XK6323B	XK6325	XK6325A	XK6325B	XK6325C	XK6325D	XK6330	XK6330A
table size		mm	230 x 1067		254 x 1270					305 x 1370	
			230 x 1246		254 x 1370					305 x 1500	
T slots			3 x 16								
table loading		Kg	200		280					350	
X axis (table Longitudinal move)travel		mm	550		750					800	
			740		850					900	
Y axis (table cross Move)travel		mm	300		400	380	380	400	400	360	360
Z axis(Quill move) travel		mm	127								
X/Y/Z axis rapid feed		mm/min	5000								
X/Y/Z axis servo motor		Kw	1								
Knee vertical travel		mm	380		400					410	
Ram travel		mm	315		465					500	
distance from spindle to table		mm	0-380		0-400					0-410	
Milling head	Spindle speed	Standard: 16 steps	rpm	50HZ:60-4500/60HZ:80-5440							
		Optional: Variable		65-4200					60-3750		
	Spindle table			Standard:R8 / Optional:ISO40							ISO40
	Motor power		HP	3HP							5HP
	Head rotating	Swiveling		90°	90°	90°	90°	90°	90°	90°	90°
Tilting			45°	45°	45°	45°	45°	-	45°	45°	-
CNC			(KND/HD500/GSK)								

29F, NEW WORLD MANSION, 9, FUZHOUNAN ROAD, QINGDAO, CHINA. POSTAL-CODE: 266071

Tel: 0086-532-85712555 Fax: 0086-532-85724659



SDMEC SOUND METALS & MACHINERY INC.

Package size	cm	165 x 190 x 200	190 x 200 x 223		200 x 200 x 225
G.W.	Kg	1200	1500	1700	1900

29F, NEW WORLD MANSION, 9, FUZHOUNAN ROAD, QINGDAO, CHINA. POSTAL-CODE: 266071

Tel: 0086-532-85712555 Fax: 0086-532-85724659