

Inquiry - technical requirements / quality

Project no. LT6007

Article description

Men's Caban Jacket



with following main details:

- classical double breasted coat, six buttons visible
- lapel-collar with decorative buttonhole
- two panelpockets
- badge on sleeve
- inner jacket made of wadded lining

Material: 100% Cotton

Colour: black

Style & Workmanship



Men's cabana cloth jacket

Valid for All countries

- classical double breasted coat, six buttons visible
- lapel-collar with decorative buttonhole
- two panelpockets
- badge on sleeve
- inner jacket made of wadded lining



Front

Valid for All countries

- double breasted
- closed with three buttons, six buttons visible
- every button fixed with reverse buttons
- one "save"-button on innerjacket
- frontedge stitched at 7mm width
- Sideseam switched forward
- Shoulderseam stiched at 7mm width



Pockets, front

Valid for All countries

- inserted panelpockets
- panelwidth: 35mm
- Pocket ends fixed with stitching to the edge and at 7mm width, and across locked with bar



back

Valid for All countries

- seam at center back
- dividing seams sideways
- each stiched at width of 7mm



Collar

Valid for All countries

- broad, brief lapel-collar
 - stiched at 7mm width
 - decorative buttonhole, wearers left side, NOT sliced
- Form according to Tchibo's specification.



Sleeve

Valid for All countries

- sleeve with two seams
- elbow-seam stiched at 7mm width
- Batch acc. to specification on wearers left side
- sleeve hem worked with trimmings and stiched at 7mm and 30mm width
- sleeve instert seam lays into body and is stiched at 7mm width



Hem

Valid for All countries

- double folded
- stiched on liningrefer to photo
- stiched at 30mm width, refer to photo

All acc. Tchibo's specification



Innerjacket

Valid for All countries

- diamond stiched lining, colour bordeaux
- light wadding according to specification sample
- mobile pocket made of main material, wearers right side
- innerpocket button-closed, wearer's left side
- innerpocket closed with zipper, wearers right side

All exactly acc. Tchibo's specification.

Workmanship in general

Valid for All countries

No colour/embossing/shining/hand-feel difference in products of the same colour which belong together within a sales unit, nor in the whole delivery.

No shiny areas caused by ironing.

The product must be clean, free of fuzzes, with no hanging threads and ironed.

All parts of pattern must have adequate seam allowances.

The minimum stitch density for fabrics is 4 stitches/cm, for knitwear 5 stitches/cm.

The end of seams must be secured.

The following stitching errors must not occur:

- Open seams, jumped stitches, needle holes, marks of the presser foot
- Multiple stitching or visible restarting of a seam
- Skew or wavy seams, twisted seams

Initial measurement chart

Unit of length cm

Abbr.	Measurement	Tol -	Tol +	D: 48/50 NL: 48/50 GB: M F: 48/50 I: 48/50 PL: 48/50 CZ: 48/50	D: 52/54 NL: 52/54 GB: L F: 52/54 I: 52/54 PL: 52/54 CZ: 52/54	Comment
A	1/2 Brustumfang, 2 cm unterhalb Armloch 1/2 chest, 2 cm below armhole	-1	1	62	66	
B	1/2 Taillenumfang 1/2 waist	-1	1	57	61	
D2	Saumweite hem width	-1	1	62	66	
AB	Schulterbreite breadth of shoulder	-0,5	0,5	16,5	17,5	
E	Ärmellänge sleeve length	-1	1	65	67	
EA	Armlochhöhe height of armhole	-0,5	0,5	25,5	26,5	
EB	1/2 Oberarmumfang 1/2 width of upper sleeve	-0,5	0,5	24	25	
EF	1/2 Manschettenweite geschl. 1/2 width of cuff closed	-0,5	0,5	16	16,5	
FA3	Kragenhöhe hintere Mitte height of collar centre back	-0,5	0,5	6	6	
FA4	Kragensteghöhe height of collar stand	-0,5	0,5	3	3	
FB	obere Reversschenkellänge top of lapel collar point	-0,5	0,5	8,5	8,5	
FB1	untere Reversschenkellänge lower of lapel collar point	-0,5	0,5	8	8	
G8	Länge hintere Mitte centre back length	-1	1	80	82	
HA	Rückenbreite width of back part	-1	1	48	50	
HB1	Belegbreite breadth of facing	-0,5	0,5	13,5	13,5	inside
HC	Knopfleistenbreite breadth of button placket	-0,5	0,5	10	10,5	Distance from 1. button to 2. button measured from center button to center button
HC4	Knopfabstand button distance	-0,5	0,5	11	11,5	
HTS	Taschenposition vom Saum pocket position from hem	-0,5	0,5	10,5	11	
LT	Länge Tascheneingriff length of pocket opening	-0,5	0,5	19	19	

Comment

1 Remarks to the "vorläufige Maßstabelle 3" (Initial measurement chart 3)

#	Comment
	<p>The "vorläufige Maßtabelle 2" (Initial measurement chart 2) contains the sizes/most important measurements required by us. Please take note that these measurements are not binding ones, but only a proposal from our side. Kindly make close investigation on these measurements and let us have your comments/counter-suggestions based on your experience. After presentation and release/acceptance of the required size-sets we will send you our "endgültige Maßtabelle" (final measurement chart) resp. the binding measurements/sizes will be fixed or completed by important details. These specifications will be part of the contract.</p>

Material

Material	woven fabric	Material composition	100% cotton
Valid for	All countries	Pantone	
Purpose	base fabric	Colour code	colour: black, acc specification
Position			
Comment	Optic and handfeel exactly according to Tchibo's specification. Pls. state all technical details exactly.		

yarn count Pls. state exactly. - acc. specification swatch.

weave Canvas

fabric density warp Pls. state. - acc. to sample swatch.

fabric density basic warp Pls. state. - acc. to sample swatch.

mass per unit area app. 430 g/m² - Alterations pls. state!

sanforized (preshrunk) Sanforized, make sure that mean value of pre-shrinkage is 8% at least

dimensional change Dimensional change: Length / Width: +/- 2% Percentage of difference of dimensional change of length and width should not exceed 2 points.

Material	woven fabric	Material composition	100% polyester
Valid for	All countries	Pantone	
Purpose	lining	Colour code	Colour: bordeaux-red, acc. specification
Position	body		
Comment	230T; acc. to specification.		

yarn count warp Dtex 75

yarn count weft Dtex 75

weave twill, acc. Tchibo's specification

fabric density warp Acc. to sample swatch - Pls. state!

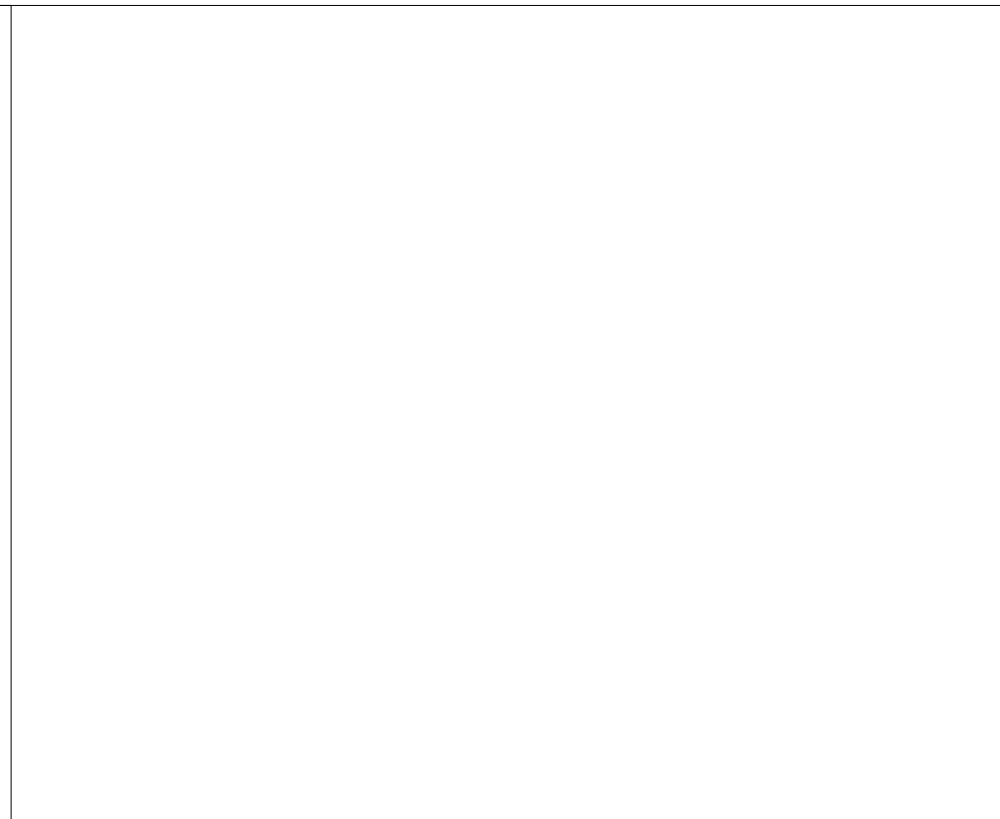
fabric density weft Acc. to sample swatch - Pls. state!

mass per unit area app. 75 g/m² - Alterations pls. state.

dimensional change Dimensional change: Length / Width: +/- 2% Percentage of difference of dimensional change of length and width should not exceed 2 points.

Material	woven fabric	Material composition	100% polyester
Valid for	All countries	Pantone	
Purpose		Colour code	

Primea	sleeve lining	Colour code	bordeauxred
Position	sleeve		
Comment	190 T; acc. specification		
	Mass per unit area will be measured added to polyester-lining. Pls. Refer to above mentioned weight.		
	yarn count warp	68D	
	yarn count weft	68D	
	weave	twill, acc. specification	
	fabric density warp	Acc. to sample swatch - Pls. state!	
	fabric density weft	Acc. to sample swatch - Pls. state!	
	mass per unit area	app. 65 g/m ² - Alterations pls. state!	
	dimensional change	Dimensional change: Length / Width: +/- 2% Percentage of difference of dimensional change of length and width should not exceed 2 points.	
Material	Wadding	Material composition	100% polyester
Valid for	All countries	Pantone	
Purpose	wadding	Colour code	white
Position	inner jacket		
Comment	Stitching acc. Tchibo specification		
	yarn count	pls. state, acc. specification.	
	mass per unit area	pls. state, acc. specification!	
Main material woven fabric			



Accessories

#	Valid for	Trims type	Description	Position	Material composition	Size/Length/Wid	Consump	Pantone	Colour	Colour code	Comment
1	All countries	button	4-holes	center front		44"	6+1			two coloured, horn optic	- Colour and form acc. specification - spare button in plastic bag in innerpocket. - every button is fixed with reverse button.
2	All countries	button	4-holes	Innerjacket center front		44"	1			two coloured, horn optic	Colour and form acc. specification
3	All countries	button	4-holes	Innerpocket, wearer side left		26"	1			two coloured, horn optic	Colour and form acc. specification.
4	All countries	zipper	Coil zipper, semi lock	Inner pocket, wearer side right		acc. specification	1			black	
5	All countries	velcro		mobil pocket		app. 30mm x 15mm	1			black	

Remarks

The threads for sewing and embroidering must be matched to the outer material, lining and all other materials used, with respect to the following points:

- Tear strength
- Elasticity
- Shrink-proof
- Heat resistance
- Colour fastness
- Matching colour with the material (Exception: where contrast colours are required)

Blind stitch seams must be sewn using a monofilament polyester yarn.

The fastenings must be smooth and easy moving, firm and close completely.

All fastenings and rivets must withstand 2000 actuations.

All fastenings and rivets must be securely attached and must not come off by themselves.

Press studs must – if necessary – be fitted with a plastic shim, to prevent the press stud from being ripped out.

All accessories, e.g. buttons, zippers, must be matched with the care instructions given in the quality and test specifications, as well as the materials.

All accessories must be colour fast and rustproof. The paint must not come off painted accessories.

No sharp edges or splintering, which could lead to injuries, are permitted.

All accessories are subject to the respective contaminant specifications, as given in the quality and test specifications.

Trim button



Trim button

